

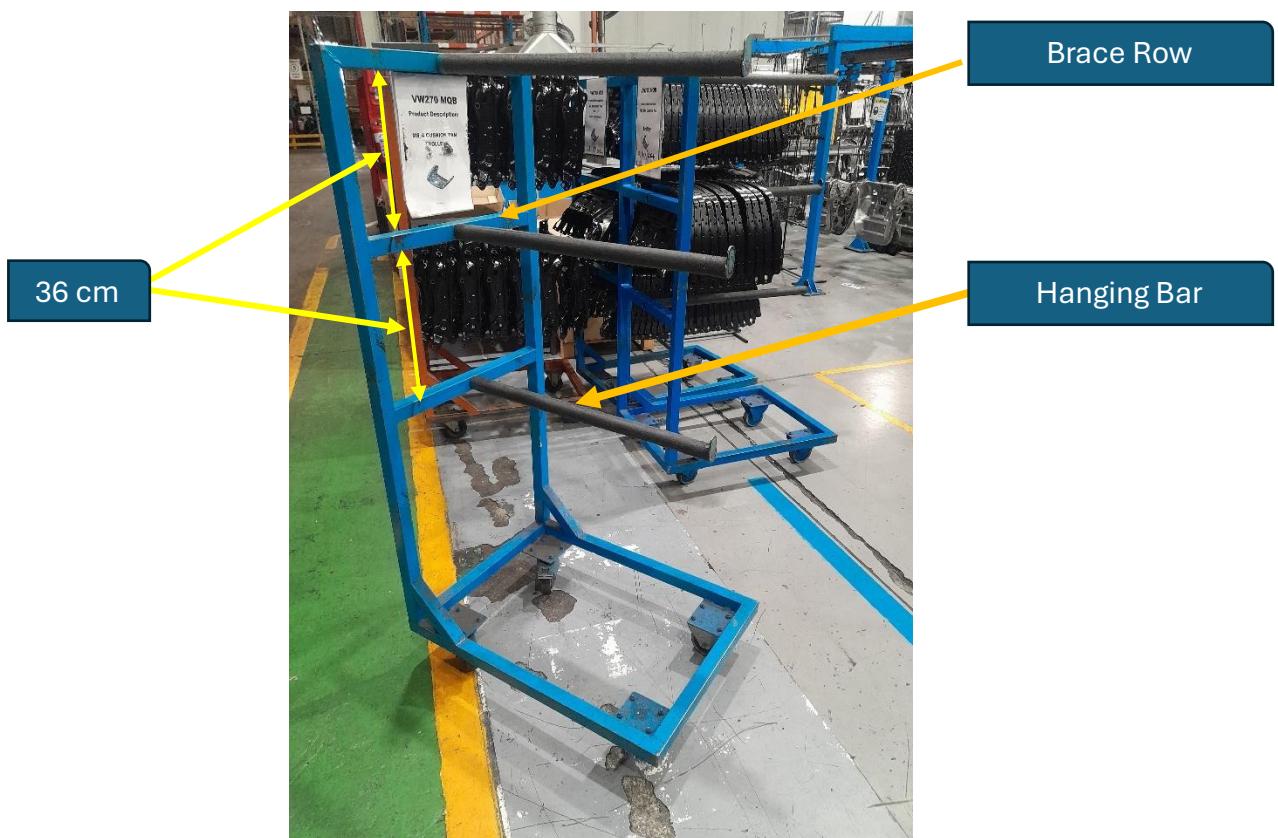
TROLLEY MODIFICATION

Modification of 6 BMW trolleys to VW270 MQB pans trolley.

Task summary:

1. **Remove Hanging Bars:** Detach the 4 hanging bars from the sides of each of the 6 BMW trolleys.
2. **Weld :** Weld 1 bar at the centre of each row. The BMW trolley has 2 brace rows that must be changed to three rows.
3. **Spacing:** Ensure a 36 cm gap between each row vertically.

For your reference please refer to the picture below.



Picture 1: VW270 MQB pans trolley

Current



Picture 2:BMW trolley

Future



Picture 3: VW270 MQB pans trolley

USE



Picture 4: VW270 MQB Trolley with pans hanged on the second row.